

A photograph of a stack of white PVC IPS (Iron Pipe Size) pipe and fittings. The stack consists of several long sections of pipe and several fittings of various sizes, all bundled together. The items are arranged in a way that shows the open ends of the pipes and fittings, highlighting their circular shape and smooth interior. The background is a solid blue color.

PVC IPS Pipe & Fittings

Your Only "Single Source" For
Aluminum and PVC Pipe & Fittings

Phone: (402)362-6651 or (888)477-5769

Email: mail@kroyind.com

IPS Plastic Pipe

Nominal Size	Weight Per Hundred Feet	Outside Diameter	Inside Diameter	Wall Thickness	Pieces Per Bundle	Feet Per Bundle	Feet Per Truck
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Gasketed SDR-41 100 PSI

** 2"	33.00	2.375	2.255	.060	158	3160	50,560
** 3"	63.00	3.500	3.322	.089	88	1760	28,160
* 4"	96.00	4.500	4.280	.110	48	960	15,360
* 6"	219.00	6.625	6.301	.162	26	520	7,840
* 8"	371.00	8.625	8.205	.210	15/18	300/360	4,840
10"	578.00	10.750	10.226	.262	12/15	240/300	3,240
12"	812.00	12.750	12.128	.311	6/8	120/160	2,240

Gasketed SDR-32.5 125 PSI

** 2"	34.90	2.375	2.229	.073	158	3160	50,560
** 3"	76.00	3.500	3.284	.108	88	1760	28,160
* 4"	128.00	4.500	4.224	.138	48	960	15,360
6"	277.00	6.625	6.217	.204	26	520	7,840
8"	464.00	8.625	8.095	.265	15/18	300/360	4,840
10"	722.00	10.750	10.088	.331	12/15	240/300	3,240
12"	1,015.00	12.750	11.966	.392	6/8	120/160	2,240

Gasketed SDR-26 160 PSI

** 2"	43.96	2.375	2.193	.091	158	3160	50,560
** 3"	94.20	3.500	3.230	.135	88	1760	28,160
* 4"	158.00	4.500	4.154	.173	48	960	15,360
6"	344.00	6.625	6.115	.256	26	520	7,840
8"	576.00	8.625	7.961	.332	15/18	300/360	4,840
10"	893.00	10.750	9.924	.413	12/15	240/300	3,240
12"	1,258.00	12.750	11.770	.490	6/8	120/160	2,240
16"	2,000.00	16.000	14.740	.630	6	120	1,200

Gasketed SDR-21 200 PSI

4"	194.00	4.500	4.072	.214	48	960	15,360
6"	422.00	6.625	5.993	.316	26	520	7,840
8"	704.00	8.625	7.805	.410	15/18	300/360	4,840
10"	1,091.00	10.750	9.728	.511	12/15	240/300	3,240
12"	1,541.00	12.750	11.538	.606	6/8	120/160	2,240

20 Foot Standard Lengths

* 40 Foot Lengths Available

** Belled End Only

Material Specification: Cell Classification 12454-B Per ASTM D 1784

Product Specification: ASTM D 2241

Not NSF Approved

KROY INDUSTRIES, INC.

Prices Effective: January 1, 2020.

Prices Subject to Change Without Notice

Phone: 402-362-6651 or 888-477-5769 * Fax: 402-362-6566 * York, Nebraska

Phone: 620-356-4879 or 888-478-5769 * Fax: 620-356-3962 * Ulysses, Kansas

IPS Plastic Pipe

Nominal Size	Weight Per Hundred Feet	Outside Diameter	Inside Diameter	Wall Thickness	Pieces Per Bundle	Feet Per Bundle	Feet Per Truck
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Schedule 40

2"	72.21	2.375	1.067	.154	158	3,160	50,560
3"	149.84	3.500	3.068	.216	88	1,760	28,160
4"	209.00	4.500	4.026	.237	48	960	15,360
6"	368.00	6.625	6.065	.280	26	520	7,840
8"	546.00	8.625	7.981	.322	15/18	300/360	4,840
16"	1,640.00	16.000	15.000	.500	6	120	1,200

20 Foot Belled End Standard Lengths

Material Specification: Cell Classification 12454-B Per ASTM D 1784

Product Specification: ASTM D 2241 Not NSF Approved

Kroy Industries manufactures
ultraviolet resistant PVC pipe in
PIP and IPS dimensions
Please call for quote

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IPS Plastic Pipe Fittings

Starter Coupler

Includes Gasket



Size	Part Number	Price
4"	SK436004I	
6"	SK436006I	
8"	SK436008I	
10"	SK436010I	
12"	SK436012I	
15"	SK436015I	
18"	SK436018I	

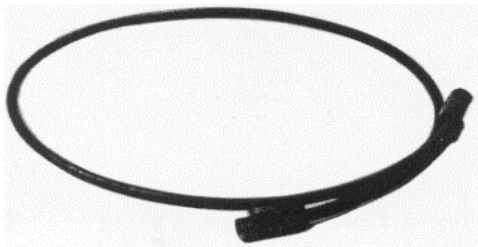
Bolted Dresser Coupler

12" Fiberglass Body Length



Size	Part Number	Price
4"	VR7001811	
6"	VR7002611	
8"	VR7003411	
10"	VR7004211	
12"	VR7005011	
14"	VR7006411	
16"	VR7005611	

Oversized Draw Band



Size	Part Number	Price
6"	SC8245	
8"	SC8250	
10"	SC8255	
12"	SC8DR12	
15"	SC8DR15	

Pipe Joint Lubricant



Size	Part Number	Price
Quart	MSC540-1QUART	
Gallon	MSC540-1	

Box Quantities also available.

Quart - 12 to a box

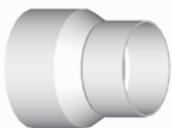
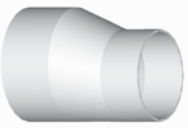
Gallon - 4 to a box

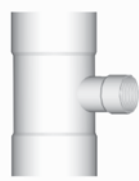
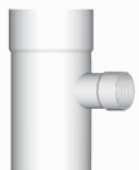
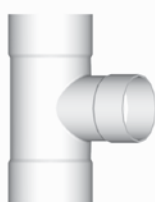
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IPS Class 160 Pressure Solvent Weld & Gasketed

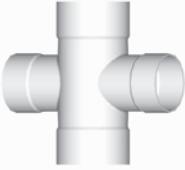
Product codes listed in this section are for fabricated items.

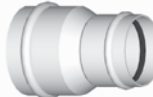
Item	Size	Product Code	List Price
Coupler Soc x Soc			
	6	190440	\$29.13
	8	190441	\$53.63
	10	190442	\$85.14
	12	190443	\$136.35
End Cap x Soc			
	6	190465	\$41.44
	8	190466	\$83.56
	10	190467	\$190.66
	12	190468	\$238.43
Reducer Soc x Soc			
	6 x 4	190447	\$32.87
	6 x 5	190449	\$45.55
	8 x 4	190450	\$82.97
	8 x 6	190451	\$52.63
	10 x 6	190452	\$128.62
	10 x 8	190453	\$97.77
	12 x 8	190454	\$204.69
	12 x 10	190455	\$179.58
Eccentric Reducer Soc x Soc			
	6 x 4	190459	\$34.54
	8 x 6	190460	\$55.28
	10 x 8	190461	\$102.67
	12 x 10	190462	\$188.46
11 1/4° Elbow Soc x Soc			
	4	190390	\$30.23
	6	190391	\$42.31
	8	190392	\$73.33
	10	190393	\$126.95
	12	190394	\$199.33
15° Elbow Soc x Soc			
	4	190398	\$30.23
	6	190399	\$42.31
	8	190400	\$73.33
	10	190401	\$126.95
	12	190402	\$199.33
22 1/2° Elbow Soc x Soc			
	4	190405	\$30.23
	6	190406	\$42.31
	8	190407	\$73.33
	10	190408	\$126.95
	12	190409	\$199.33
30° Elbow Soc x Soc			
	4	190412	\$71.41
	6	190413	\$174.88
	8	190414	\$237.87
	10	190415	\$368.58
	12	190416	\$534.05

Item	Size	Product Code	List Price
45° Elbow Soc x Soc			
	6	190420	\$174.68
	8	190421	\$237.60
	10	190422	\$368.15
	12	190423	\$533.42
60° Elbow Soc x Soc			
	4	190427	\$111.86
	6	190428	\$237.60
	8	190429	\$329.65
	10	190430	\$501.49
	12	190431	\$726.88
90° Elbow Soc x Soc			
	6	190433	\$237.60
	8	190434	\$329.65
	10	190435	\$501.49
	12	190436	\$726.88
Tee Soc x Soc x FIPT			
	6 x 3	190311	\$186.76
	6 x 4	190314	\$198.71
	8 x 3	190320	\$323.58
	8 x 4	190323	\$339.79
	10 x 3	190330	\$538.03
	10 x 4	190333	\$583.39
	12 x 3	190341	\$695.31
	12 x 4	190344	\$752.78
Tee Soc x Spigot x FIPT			
	6 x 3	190312	\$186.76
	6 x 4	190315	\$198.71
	8 x 3	190321	\$323.58
	8 x 4	190324	\$339.79
	10 x 3	190331	\$538.03
	10 x 4	190334	\$583.41
	12 x 3	190342	\$695.31
	12 x 4	190345	\$752.78
Tee Soc x Soc x Soc			
	6 x 4	190313	\$206.18
	6 x 5	190316	\$225.28
	6 x 6	190301	\$241.34
	8 x 4	190322	\$278.53
	8 x 5	190325	\$321.74
	8 x 6	190326	\$320.00
	8 x 8	190302	\$361.59
	10 x 4	190332	\$383.18
	10 x 5	190335	\$425.38
	10 x 6	190336	\$421.66
	10 x 8	190337	\$475.20
	10 x 10	190303	\$561.59
	12 x 4	190343	\$496.81
	12 x 5	190346	\$570.13
	12 x 6	190347	\$552.22
	12 x 8	190348	\$615.13
	12 x 10	190349	\$687.44
	12 x 12	190304	\$799.21

IPS Class 160 Pressure Solvent Weld & Gasketed

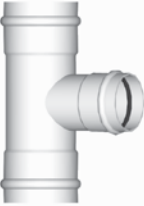
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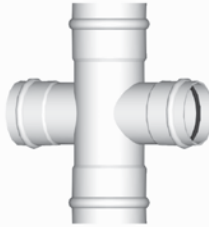
Item	Size	Product Code	List Price
Cross Soc x Soc x Soc x Soc			
	6 x 4	190371	\$260.44
	6 x 6	190365	\$316.84
	8 x 4	190374	\$329.06
	8 x 6	190375	\$383.63
	8 x 8	190366	\$477.63
	10 x 4	190378	\$508.65
	10 x 6	190379	\$567.91
	10 x 8	190380	\$638.44
	10 x 10	190367	\$789.81
	12 x 4	190383	\$697.64
	12 x 6	190384	\$766.29
	12 x 8	190385	\$855.60
	12 x 10	190386	\$980.64
	12 x 12	190368	\$1,169.66
Adapter Gasket x Spigot			
	4	227689	\$47.34
	6	227691	\$76.17
	8	227692	\$121.31
	10	227693	\$177.72
	12	227694	\$267.02
Coupler Gasket x Gasket			
	4	227697	\$67.15
	6	227700	\$92.09
	8	227701	\$137.93
	10	227702	\$222.86
	12	227703	\$293.35
Repair Coupler w/o Center Stop Gasket x Gasket			
	6	227707	\$103.46
	8	227708	\$148.13
	10	227709	\$233.27
	12	227710	\$303.73
End Cap x Gasket			
	4	227737	\$89.66
	6	227738	\$129.93
	8	227739	\$165.87
	10	227740	\$335.14
	12	227741	\$505.76
Reducer Gasket x Spigot			
	6 x 4	227715	\$108.09
	8 x 4	227718	\$211.41
	8 x 6	227721	\$168.27
	10 x 6	227724	\$305.32
	10 x 8	227727	\$231.31
	12 x 8	227730	\$432.24
	12 x 10	227733	\$374.22

Item	Size	Product Code	List Price
Reducer Gasket x Gasket			
	6 x 4	227714	\$126.95
	8 x 4	227717	\$236.19
	8 x 6	227720	\$204.01
	10 x 6	227723	\$336.29
	10 x 8	227726	\$291.43
	12 x 8	227729	\$480.05
	12 x 10	227732	\$386.98
Reducer Spigot x Gasket			
	6 x 4	227716	\$90.27
	8 x 4	227719	\$195.66
	8 x 6	227722	\$149.49
	10 x 6	227725	\$267.01
	10 x 8	227728	\$217.21
	12 x 8	227731	\$393.78
	12 x 10	227734	\$352.59
11 1/4" Elbow Gasket x Gasket			
	4	227643	\$109.62
	6	227644	\$151.12
	8	227645	\$221.63
	10	227646	\$314.96
	12	227647	\$458.85
15° Elbow Gasket x Gasket			
	4	227649	\$108.81
	6	227650	\$151.12
	8	227651	\$221.63
	10	227652	\$314.96
	12	227653	\$458.85
22 1/2° Elbow Gasket x Gasket			
	4	227655	\$108.81
	6	227657	\$151.12
	8	227658	\$221.63
	10	227659	\$314.96
	12	227660	\$458.85
30° Elbow Gasket x Gasket			
	4	227663	\$135.39
	6	227664	\$201.22
	8	227665	\$296.17
	10	227666	\$491.74
	12	227667	\$650.65
45° Elbow Gasket x Gasket			
	4	227668	\$135.39
	6	227669	\$201.22
	8	227670	\$296.17
	10	227671	\$491.74
	12	227672	\$650.65
60° Elbow Gasket x Gasket			
	4	227675	\$213.43
	6	227676	\$314.96
	8	227677	\$449.42
	10	227678	\$650.65
	12	227679	\$874.46

IPS Class 160 Pressure Solvent Weld & Gasketed

Product codes listed in this section are for fabricated items.

Item	Size	Product Code	List Price
90° Elbow Gasket x Gasket			
	4	227681	\$213.43
	6	227682	\$314.78
	8	227683	\$449.42
	10	227684	\$650.65
	12	227685	\$873.96
Tee Gasket x Gasket x Gasket			
	4 x 4	227505	\$177.72
	6 x 4	227539	\$255.74
	6 x 6	227509	\$296.17
	8 x 4	227553	\$362.02
	8 x 6	227559	\$402.40
	8 x 8	227513	\$461.65
	10 x 4	227571	\$567.91
	10 x 6	227577	\$602.69
	10 x 8	227581	\$674.16
	10 x 10	227517	\$756.88
	12 x 4	227593	\$721.17
	12 x 6	227599	\$787.92
	12 x 8	227603	\$863.32
	12 x 10	227607	\$969.42
	12 x 12	227521	\$1,052.15
Tee Gasket x Gasket x FIPT			
	4 x 3	227529	\$184.26
	4 x 4	227507	\$202.15
	6 x 3	227536	\$252.92
	6 x 4	227541	\$260.44
	8 x 3	227550	\$315.93
	8 x 4	227555	\$335.65
	10 x 3	227568	\$528.42
	10 x 4	227573	\$557.54
	12 x 3	227590	\$683.56
	12 x 4	227595	\$718.33
Tee Gasket x Spigot x FIPT			
	4 x 3	227530	\$163.61
	4 x 4	227508	\$198.16
	6 x 3	227538	\$236.97
	6 x 4	227544	\$246.33
	8 x 3	227552	\$285.83
	8 x 4	227558	\$309.34
	10 x 3	227570	\$489.87
	10 x 4	227576	\$515.23
	12 x 3	227592	\$641.24
	12 x 4	227598	\$671.35

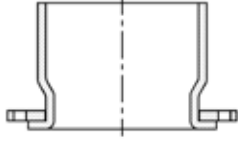
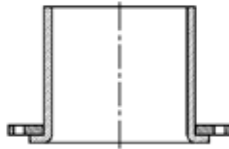
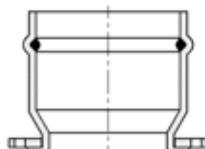
Item	Size	Product Code	List Price
Cross Gasket x Gasket x Gasket x Gasket			
	6 x 4	227630	\$316.84
	6 x 6	227625	\$402.40
	8 x 4	227631	\$432.46
	8 x 6	227632	\$519.01
	8 x 8	227626	\$624.34
	10 x 4	227633	\$562.25
	10 x 6	227634	\$688.25
	10 x 8	227635	\$800.17
	10 x 10	227627	\$800.17
	12 x 4	227636	\$800.17
	12 x 6	227637	\$800.17
	12 x 8	227638	\$800.17
	12 x 10	227639	\$800.17
	12 x 12	227628	\$800.17



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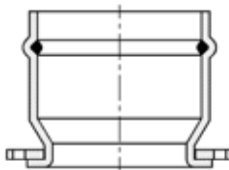
Van Stone Flanges & Blind Flanges

Vanstone Flanges and Blind Flanges

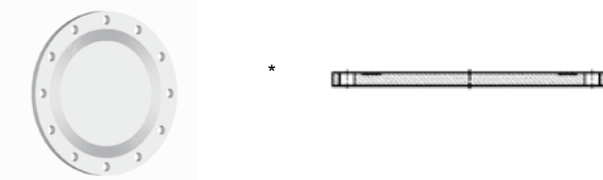
Item:	Size:	Part Number:	List Price:
Vanstone Flange x Soc IPS SCH80			
  Class 150 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-24" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	4	854040-	\$35.95
	6	854060-	\$56.56
	8	854080-	\$101.99
	10	854100-	\$119.22
	12	854120-	\$128.55
	14	0853-14041	\$941.09
	16	0853-16041	\$1,139.93
	18	0853-18041	\$1,388.80
	20	0853-20041	\$1,682.92
	24	0853-24041	\$2,264.94
Vanstone Flange x Spigot IPS SCH80			
  Class 150 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-24" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	4	856040-	\$40.89
	6	856060-	\$64.33
	8	856080-	\$115.06
	10	856100-	\$134.49
	12	856120-	\$145.01
	14	0853-14043	\$921.86
	16	0853-16043	\$1,214.81
	18	0853-18043	\$1,426.03
	20	0853-20043	\$1,728.04
	24	0853-24043	\$2,326.72
Vanstone Flange x Gasket IPS SCH80			
  Class 150 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-24" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	4	0853-04042	\$75.34
	6	0853-06042	\$124.77
	8	0853-08042	\$182.88
	10	0853-10042	\$298.13
	12	0853-12042	\$354.96
	14	0853-14042	\$1,501.67
	16	0853-16042	\$1,681.01
	18	0853-18042	\$2,055.63
	20	0853-20042	\$2,480.80
	24	0853-24042	\$3,457.15

Vanstone Flanges and Blind Flanges

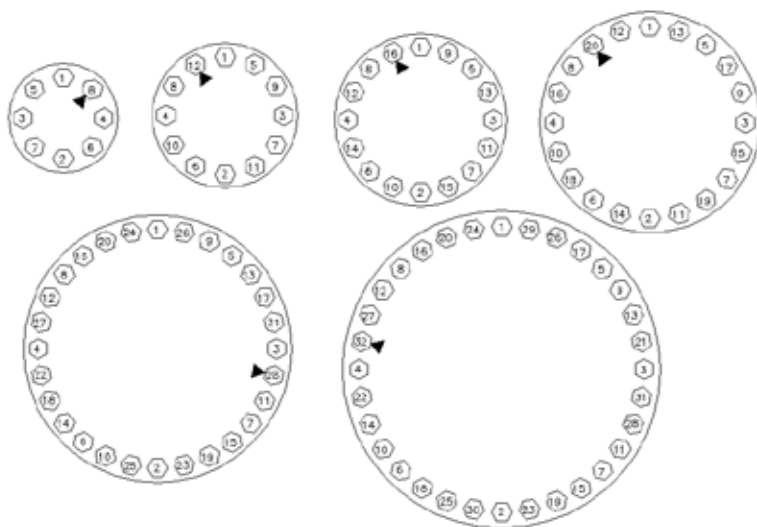


Item:	Size:	Part Number:	List Price:
Vanstone Flange x Soc PIP			
  4"-24" Class 150 Bolt Hole Pattern 30"-36" Class 25 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-36" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	6 x 6	2953-06041	\$97.44
	8 x 8	2953-08041	\$147.56
	10 x 10	2953-10041	\$207.46
	12 x 12	2953-12041	\$300.48
	14 x 15.3	2953-14041	\$800.97
	16 x 15.3	2953-16041	\$913.73
	18 x 18.7	2953-18741	\$1,388.12
	20 x 21	2953-20041	\$2,114.38
	24 x 24	2953-24041	\$3,096.45
	30	6553-30041	Call
	36	6553-36041	Call
Vanstone Flange x Spigot PIP			
  4"-24" Class 150 Bolt Hole Pattern 30"-36" Class 25 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-36" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	6 x 6	2953-06043	\$136.15
	8 x 8	2953-08043	\$199.83
	10 x 10	2953-10043	\$295.48
	12 x 12	2953-12043	\$443.51
	14 x 15.3	2953-14043	\$1,008.82
	16 x 15.3	2953-16043	\$1,071.84
	18 x 18.7	2953-18743	\$1,662.92
	20 x 21	2953-20043	\$2,550.71
	24 x 24	2953-24043	\$3,703.39
	30	6553-30043	Call
	36	6553-36043	Call
Vanstone Flange x Gasket PIP			
  4"-24" Class 150 Bolt Hole Pattern 30"-36" Class 25 Bolt Hole Pattern 4"-12" Flange Rings are Injection Molded Fiberglass Reinforced 14"-36" Flange Rings are 1/2" thick Steel. (Plastic and Stainless Steel Flange Rings are available, call for pricing) * Drawings are descriptive only.	6 x 6	2953-06042	\$136.15
	8 x 8	2953-08042	\$199.83
	10 x 10	2953-10042	\$295.48
	12 x 12	2953-12042	\$443.51
	14 x 15.3	2953-14042	\$1,008.82
	16 x 15.3	2953-16042	\$1,071.84
	18 x 18.7	2953-18742	\$1,662.92
	20 x 21	2953-20042	\$2,550.71
	24 x 24	2953-24042	\$3,703.39
	30	6553-30042	Call
	36	6553-36042	Call

Vanstone Flanges and Blind Flanges

Item:	Size:	Part Number:	List Price:
Blind Flanges			
 Class 150 Bolt Hole Pattern 1" Thick - 50 psi * Drawings are descriptive only.	10	0851-100	\$362.01
	12	0851-120	\$563.80
	14	0851-140	\$1,072.58
	16	0851-160	\$1,271.86
	18	0851-180	\$1,430.38
	20	0851-200	\$2,312.00
	24	0851-240	\$3,082.37

Van Stone Flange Bolt Tightening Sequence



Size	# of Bolt Holes	Bolt Hole	Bolt Size	Flange Thickness	Flange Thickness	Flange Thickness
		Diameter	Diameter	Molded (FRP)	Steel	Plastic
4"	8	0.750	5/8"	1 3/6"		
6"	8	0.875	3/4"	1 5/16"		
8"	8	0.875	3/4"	1 13/32"		
10"	12	1.000	7/8"	1 1/2"		
12"	12	1.000	7/8"	1 5/8"		
14"	12	1.125	1"		1/2"	1"
16"	16	1.125	1"		1/2"	1"
18"	16	1.250	1 1/8"		1/2"	1"
20"	20	1.250	1 1/8"		1/2"	1"
24"	20	1.375	1 1/4"		1/2"	1"
30"	28	1.375	1 1/4"		1/2"	1"
36"	32	1.625	1 1/2"		1/2"	1"

4" - 12" Flange Rings are injection Molded Fiberglass Reinforced (FRP)

14" - 36" Flange Rings are 1/2" Thick Steel

Plastic and Stainless Steel Flange Rings are Available 14" and Above